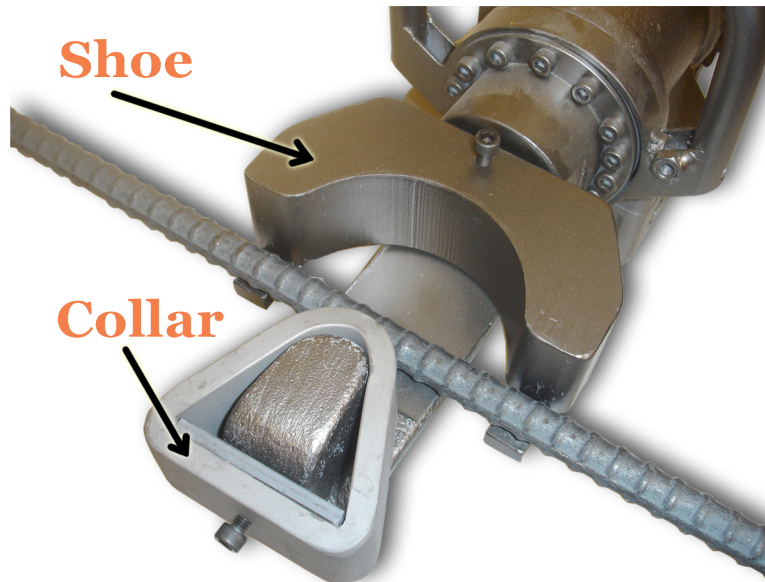




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## **Optional Shoe & Collar for the HB-16W Portable #5 Rebar Bender**



*Optional 90 degree Bending Shoe (1HB16041A)  
Larger Radius Bending Collar (1HB3107800)*

To install 90 degree Bending Shoe and Larger Radius Bending Collar

1. Simply remove the (#8) bending angle marker and (#9) standard 0-135 degree pivot shoe (refer to HB-16W handling instructions).
2. Attach 90 degree bending shoe to piston/ring and tighten cap bolt.
3. Slide larger radius bending collar over housing bending horn and tighten cap bolt (this will minimize breakage on grade 60 rebar).
4. Place rebar flat & level between shoe and collar before starting bend.
5. Pull the (#3) on/off switch until the piston/shoe cannot extend any farther, once the rebar is bent to 90 degree; do not continue to keep the switch in the "on" position and the motor running because this will cause internal tool damage.
6. After completing bend immediately switch "off" and retract (#5) valve lever, remove bent rebar and repeat this process.

