





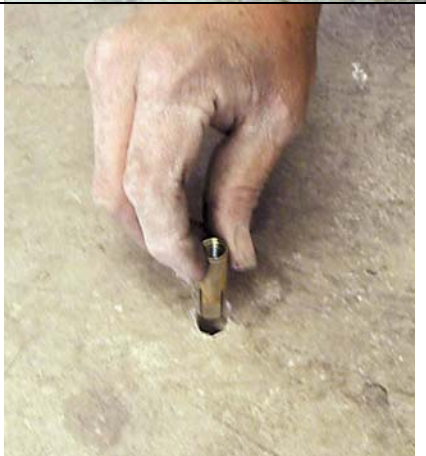


Sanko Anchor Installation Procedure (CT-3040U, CT-4050U)

Step 1	<p>Obtain the proper setting tool for the anchor size being installed.</p> <ul style="list-style-type: none">• For the 3/8" CT-3040U use the HT-3040• For the 1/2" CT-4050U use the HT-4050	
Step 2	<p>Drill a hole in the concrete. Space anchors at least 3 1/2" apart from each other and 3 1/2" from the edge of the concrete.</p> <ul style="list-style-type: none">• CT-3040U: Use a 1/2" diameter drill bit to a depth of 1 9/16".• CT-4050U: Use a 5/8" diameter drill bit to a depth of 2".	
Step 3	<p>Clean debris in the drilled anchor hole before setting the anchor. Any debris still present in the hole when the anchor is set could reduce the holding power of the anchor.</p>	



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Step 4	Make sure the hole is the proper depth. This can be checked by inserting the setting tool into the hole and checking to see if the shoulder of the setting tool is level with the surface of the concrete.	
Step 5	Insert the anchor into the hole. A hammer may be used to gently tap the anchor into place.	
Step 6	Place the small end of the setting tool into the anchor. Use a hammer to strike the setting tool until the shoulder of the setting tool is level with the top of the anchor. The anchor is now properly installed.	